

# Formulation

## M.S+SUPERSIZE (S.S)

Yarn	Yarn NO.	Water/Vol. (litre)	Sizing material (KGS)	Solid ratio (%)
rotor spinning	5 <sup>s</sup> -10 <sup>s</sup>	600-650	50(M.S) +5(S.S)	5-6
		800-900		
	12 <sup>s</sup> -24 <sup>s</sup>	500-550	50(M.S) +5(S.S)	8-10
		600-700		
Ring yarn	(J)C20 <sup>s</sup> ~(J)C32 <sup>s</sup>	500-600	100(M.S) +7.5(S.S)	10-11
		850-900		
	(J)C32 <sup>s</sup> ~ (J)C 40 <sup>s</sup>	450-550	100(M.S) +10(S.S)	13-14
		650-700		
	(J)C40 <sup>s</sup> ~ (J)C60 <sup>s</sup>	450-550	100(M.S) +12.5(S.S)	13.5-14.5
		680-720		
	JC60 <sup>s</sup> ~ JC80 <sup>s</sup>	550-600	125(M.S) +15(S.S)	14-15
		800-850		
	T/(J)C65/35 32 <sup>s</sup> ~40 <sup>s</sup>	450-550	100(M.S) +15(S.S)	14.5-15.5
		680-720		
	T/(J)C65/35 42 <sup>s</sup> ~60 <sup>s</sup>	400-500	100(M.S) +17.5(S.S)	15-16
		650-750		
.....	.....	.....	.....	

**Remarks:**

1. The data in the table is only for reference.
2. The data differs depending on the equipment, the yarn, the picks per inch and the factories.